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reverse pattern shift p r n 1 2 3 the  
transbrake operates with the button  
held down in 1st gear only in order to  
use reverse you must hold down the  
transbrake button while shifter is in the  
neutral position this is how all turbo

400 pro brakes operate holding the t b  
button down allows for the  
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web step 1 remove modulator remove  
the bolt for the transmission modulator

retainer remove the modulator and the  
modulator valve a strong magnet  
usually pulls the valve from the case if  
it doesn't want to come out you can use  
a small flattip screwdriver to help it out  
of the case after the valve body is  
removed step 2 remove governor