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joining process this joining technique is
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used to join high strength aerospace
aluminum alloys and other metallic
alloys that are hard to weld by
conventional fusion welding

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fsw is a solid state joining technique in
which coalescence occurs due to
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workpieces as the resulting
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operation friction stir welding is
performed with a rotating cylindrical
tool which has a profiled pin micro
structural features the solid state
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with its unusual tool shape and
advantages and limitations the solid
state

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fsw a cylindrical shouldered tool with a
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plunged into the joint line between two
pieces of sheet

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number of advantages over
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these include as a solid state welding
process fsw is a largely defect free
joining method with no hot cracking
porosity or solidification cracks due to
the lower temperatures there is a
reduction in shrinkage and distortion in
the material being joined

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