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nut size using the maximum torque  
torque the spindle nut to 50 ft lbs while  
rotating the wheel two or more full  
turns to seat the bearings stop the  
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web c the nut may need to be slightly  
tightened or loosened to meet the  
required end play d rotated  
counterclockwise against the retainer  
nut e use a hammer and staking tool to  
stake the stake washer to the spindle  
nut in three positions conventional  
wheel end systems initial adjusting nut  
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web to place the nut on the spindle or tighten or loosen the nut on the spindle while the keeper is installed inside the nut doing so may deform the keeper and allow the nut to unthread during operation spindle thread damage could also occur leaving the axle unusable do not bend or manipulate keyway tang in any way

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 back off back the adjusting nut off one  
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 torque to 300 ft lbs do not back off the  
 spindle nut engage the locking device  
 that is part of the spindle nut system if  
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 the nut until the locking system can be  
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