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Jiyuan Zhang

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 latest revision truflat tolerance of 1 4 astm a6 for 0 300 and
 thinner thickness 0 012 to nominal thickness length and
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web dimension maximum deviation from flatness less than 25
 inches 1 50 of the dimension 25 inches to 75 inches 1 2 inch
 maximum over 75 inches 1 150 of the dimension 2 in lieu of
 the values specified in astm a6 the maximum deviation below
 the specified depth shall be as follows for depths up to and

including 36 inches 1 8 inch

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 general requirements for rolled structural steel bars plates
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 characteristic of steel sheet products sheet flatness is
 affected by mill process factors plus the grade thickness and
 width of the material supplied it is the purpose of this
 practice to define the different flatness characteristics and to
 describe the method s most commonly used to measure
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web the tolerance over specified thickness in the area more
 than 3 inches in from the longitudinal edges of the plate at
 the mill produced width shall not exceed twice the tabular
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 steel including dimensional tolerances on the cross section of
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web table 3 tolerance over width and length for sheared edges nominal length l mm tolerances on the width lower upper l 4000 0 20 4000 l 6000 0 30 6000 l 8000 0 40 8000 l 10000 0 50 10000 l 15000 0 75 4 flatness flatness is measured as the maximum deviation from a horizontal flat surface

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web apr 27 2010 api 650 does refer to a6 for tolerances within a plate see section 7 5 2 the out of plumbness in one

shell course shall not exceed the permissible variations for flatness and waviness as specified in astm a 6m a 6 astm a 20m a 20 or astm a 480m a 480 whichever is applicable that is pretty clear

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web remarks1 the minus side tolerance on thickness shall be 0 25mm 2 thickness shall be measured at 9 53 to 19 05mm from the longitudinal edge 3 for thickness measured at any location other than that specified in note 2 the permissible maximum over tolerance shall be increased by 75

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web astm a6 generally limits the permitted variation in straight ness for a w shape used as beam to 1 8 number of feet of total length 10 for both camber and sweep thus for a 30 long beam the general permissible varia tion from straightness would be 3 8

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web astm a6 sets the acceptable variance for member length straightness camber sweep and cross sec tion properties cross section properties addressed are overall depth and width fl ange and web thickness and fl ange out of alignment see table 1